**Base-Coat  
Stand Alone**

One layer of PX10 is 15-20 ml  
(Regular Size Car)

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| ***Preparation*** |
| **Controlled Environment:**  - Ensure the application area is temperature and humidity controlled during and for at least 10 hours after application.  **Washing and Decontaminating:**  - Clean your vehicle with an Iron remover to get rid of iron particles.  - Use a Mineral remover to remove mineral deposits.  - Wash and decontaminate your vehicle using a TAR remover.  - If needed, use a clay bar to eliminate any tough contaminants.  **Polishing and Smoothing:**  - Compound and polish the vehicle to fix any imperfections and ensure a smooth surface. **Surface Prep:** - Highly recommended to use Titan Bioprep as it will enhance the bonding and remove any residue and silicon deposits.  - If you don’t have BioPrep:  Wash the car with dish soap solution and wipe down the car first with silicone remover (If polishing compound is silicone based).  - Use IPA to wipe down the surface. |

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| ***Application*** |
| **Apply the Coating:**   * Apply enough drops to your applicator and spread a thick puddle line. * Work in a crosshatch pattern slowly. * Cover an area of 50x50 cm or work with the body lines of the car.   **Immediate Wipe-Off:**   * Immediately wipe off the coating with a new quality short pile microfiber until most of the coating is removed. * Use a second short pile microfiber to remove all remaining residue.   **Buffing:**   * Buff the area with a new high-quality long pile microfiber to ensure no residue remains.   **Final Inspection:**   * Perform a final check with your long pile microfiber and a bright, diffused light source to confirm the surface is clean.   **IR Curing (optional):**   * Cure every panel for 15 minutes at 60°C.   **Final Steps:**   * Apply Ultra 4.0 after 2 hours if used as a standalone coating. * Do not expose the vehicle to the elements for at least 8 hours. * Do not wash the vehicle for the first 14 days. |

**Layering *(General Rules)*:**

Wait Two hours between the layers.

If PX10 is the base coat for Vulcan, wait 2 hours before applying Vulcan.

If PX10 is the base coating for Hydro, wait 2 hours before applying Hydro.

No need to IR cure topcoats like Vulcan and Hydro.

**Ultra 4.0:**

Apply Ultra 4.0 before delivery.

***NOTES***

***HANDLING***

***Store the coatings in the fridge, Recommended Temperature 40-48 F.***

***Before Using: Take the coating out of fridge, and***

***let it set for 10-15 minutes and then Shake the bottle for 30 seconds before using.***

***All Coatings are based on elastomer technology***