**Top-Coat**

One layer of Vulcan is 15-20 ml
(Regular Size Car)

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| ***Preparation*** |
| **Controlled Environment:**- Ensure your vehicle is in a temperature and humidity-controlled environment during application and for at least 10 hours after.**Washing and Decontaminating:**- Clean your vehicle with an Iron remover to get rid of iron particles.- Use a Mineral remover to remove mineral deposits.- Wash and decontaminate your vehicle using a TAR remover.- If needed, use a clay bar to eliminate any tough contaminants.**Polishing and Smoothing:**- Compound and polish the vehicle to fix any imperfections and ensure a smooth surface.**Surface Prep:**- Highly recommended to use Titan Bioprep as it will enhance the bonding and remove any residue and silicon deposits.- If you don’t have BioPrep: Wash the car with dish soap solution and wipe down the car first with silicone remover (If polishing compound is silicone based).- Use IPA to wipe down the surface. |

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| ***Application*** |
| **Apply the Coating:*** Apply enough drops of Vulcan to your applicator pad for a thick coat.
* Spread the product in a puddle line, then use a crosshatch pattern to cover the area slowly until Vulcan feels stiff or grabby.
* Work in small sections, about 50x50 cm, or follow the car’s bodylines.

**Immediate Wipe-Off:*** Immediately wipe off the coating with a new, high-quality short pile microfiber towel until most is removed.
* Use a second short pile microfiber towel to remove any remaining residue.

**Buffing:*** Buff the area with a new, high-quality long pile microfiber towel.

**Final Inspection:*** Check the surface with your long pile microfiber towel and a bright, diffused light to ensure no residue is left.

**IR Curing (Optional):*** Cure each panel with an infrared (IR) lamp at 60°C for 15 minutes.

**Final Touch:*** Apply Ultra 4.0 afterwards.

**Post-Application:*** Do not expose your vehicle to the elements for at least 12 hours.
* Do not wash the vehicle for the first 14 days.
* Apply Hydro topcoat every 2 years for optimum performance.
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**Layering *(General Rules)*:**

Wait Two hours between the layers.

***Change applicator pads and microfiber towels frequently as Vulcan cures FAST.***

If PX10 is the base coating for Vulcan, apply Vulcan within 2 hours after PX10.

Apply Ultra 4.0 every 3 months for maintenance.

***If you are doing reskin using Vulcan after 2-3 years, then surface prep is a must before applying.***

***NOTES***

***HANDLING***

***Store the coatings in the fridge, Recommended Temperature is 40-48 F.***

***Before Using: Take the coating out of fridge,***

***and let it set for 10-15 minutes and then Shake the bottle for 30 seconds before using.***

***All Coatings are based on elastomer technology***