**Top-Coat**

One layer of Vulcan is 15-20 ml  
(Regular Size Car)

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| ***Preparation*** |
| **Controlled Environment:**  - Ensure your vehicle is in a temperature and humidity-controlled environment during application and for at least 10 hours after.  **Washing and Decontaminating:**  - Clean your vehicle with an Iron remover to get rid of iron particles.  - Use a Mineral remover to remove mineral deposits.  - Wash and decontaminate your vehicle using a TAR remover.  - If needed, use a clay bar to eliminate any tough contaminants.  **Polishing and Smoothing:**  - Compound and polish the vehicle to fix any imperfections and ensure a smooth surface. **Surface Prep:**  - Highly recommended to use Titan Bioprep as it will enhance the bonding and remove any residue and silicon deposits.  - If you don’t have BioPrep:  Wash the car with dish soap solution and wipe down the car first with silicone remover (If polishing compound is silicone based).  - Use IPA to wipe down the surface. |

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| ***Application*** |
| **Apply the Coating:**   * Apply enough drops of Vulcan to your applicator pad for a thick coat. * Spread the product in a puddle line, then use a crosshatch pattern to cover the area slowly until Vulcan feels stiff or grabby. * Work in small sections, about 50x50 cm, or follow the car’s bodylines.   **Immediate Wipe-Off:**   * Immediately wipe off the coating with a new, high-quality short pile microfiber towel until most is removed. * Use a second short pile microfiber towel to remove any remaining residue.   **Buffing:**   * Buff the area with a new, high-quality long pile microfiber towel.   **Final Inspection:**   * Check the surface with your long pile microfiber towel and a bright, diffused light to ensure no residue is left.   **IR Curing (Optional):**   * Cure each panel with an infrared (IR) lamp at 60°C for 15 minutes.   **Final Touch:**   * Apply Ultra 4.0 afterwards.   **Post-Application:**   * Do not expose your vehicle to the elements for at least 12 hours. * Do not wash the vehicle for the first 14 days. * Apply Hydro topcoat every 2 years for optimum performance. |

**Layering *(General Rules)*:**

Wait Two hours between the layers.

***Change applicator pads and microfiber towels frequently as Vulcan cures FAST.***

If PX10 is the base coating for Vulcan, apply Vulcan within 2 hours after PX10.

Apply Ultra 4.0 every 3 months for maintenance.

***If you are doing reskin using Vulcan after 2-3 years, then surface prep is a must before applying.***

***NOTES***

***HANDLING***

***Store the coatings in the fridge, Recommended Temperature is 40-48 F.***

***Before Using: Take the coating out of fridge,***

***and let it set for 10-15 minutes and then Shake the bottle for 30 seconds before using.***

***All Coatings are based on elastomer technology***